

## ▶▶▶ TRANSFER INSTRUCTIONS

**2-PAPER-SYSTEM  
for CMYK LED- &  
LASER PRINTERS**

### Instructions for printing onto Dark Colored Textiles

#### ▶ PRINT SETTINGS

**Paper Mode:** Heavy Paper

**Image Mode:** Mirror Image

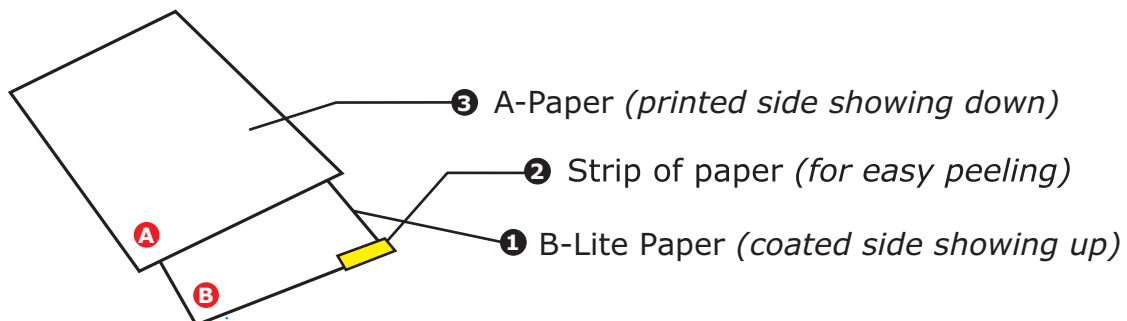
**Feeding:** Tray 1

**IMPORTANT!** Do not use designs under 80% color value (only 100% colors recommended)

## TRANSFER APPLICATION

1. Print your design in mirror image mode onto the **A-Paper**. Please see the settings above.
2. Please note, that the B-Lite Paper is slightly smaller than the A-Paper on purpose. This prevents your heat plate from getting dirty.
3. Place the **B-Lite Paper** on top of the lower plate (coated side showing up) and place the **A-Paper** (printed side showing down) on the top of the B-Lite Paper. For **immediate seperating** put a **small strip of paper between the A- and the B-Lite Paper** at one corner. **See drawing below.**
4. **Press all together at 200°C (392 F) for 60 seconds with 3-4 bar pressure.**
5. Open the press, turn the papers around, so that now the **A-Paper is at the bottom**. **Leave the papers on the lower plate** while you separate them. Separate the B-paper from the A-Paper **after waiting for 5-10 seconds, but while still hot** in one smooth, fluent move.
6. The opaque coating of the B-Lite Paper is now transferred onto the A-Paper, only on areas where you have toner. **Cut around the design to avoid a coating frame.**
7. Place the textile or an another substrate on the lower plate of the heat press.
8. Position your transfer onto the textile or another subtrate. Tape the corners with thermo tape to fix the transfer and to prevent the transfer from curling and to avoid unintended hot peel.
 

<b>Cotton:</b>	<b>180°C - 200°C (356 - 392 F) for 30 seconds by 5 bar (high pressure).</b>
<b>Polyester:</b>	<b>130°C (302 F) for 40 seconds by 3-4 bar (medium pressure).</b>
<b>Leather:</b>	<b>120°C (248 F) for 30 seconds by 1-2 bar (low pressure).</b>
<b>Cardboard:</b>	<b>100°C (212 F) for 20 seconds by 1-2 bar (low pressure).</b>
9. Remove the backing paper after it is **absolutely cold**.
10. Cold peel always brings shiny results. **To achieve a matt screen printed look, press the garment with a sheet of pergament paper with low pressure for 5 seconds.** Stretch the garment for a softer touch!



#### DECORATING WITH HOT STAMPING FOILS

- ▶ Place the **Hot Stamping Foil** on your image and cover it with 5 sheets of normal paper. Press it by 200°C (392 F) for 30-45 seconds with high pressure. (Please only use Black as metallization base!)
- ▶ Peel off the Hot Stamping Foil when **completely cold**.
- ▶ Press the T-Shirt again with Matt Finish Economy for 5 seconds and remove the paper!

#### ▶▶▶ WASHING

**Up to 40°C** in warm wash cycle.