



## ▶▶▶ PRINTING INSTRUCTIONS

### Instructions for printing onto colored & white Mugs

#### ▶▶▶ PRINT SETTINGS **WHITE TONER**

**ONLY FOR OKI PRINTERS WORKING WITH WHITE TONER**

**Paper & Print Setting:** Transparent Foil, Multi Purpose-Tray

**White Toner Darkness** (Calibration in the Printer Menu): +3

**Image Mode:** Mirror Image, CMYK Mode (not RGB), Color Print, White On

**1-PAPER-SYSTEM  
FOR LED-PRINTERS  
WITH WHITE TONER**

#### ▶▶▶ PRINT SETTINGS **CMYK**

**ONLY FOR STANDARD CMYK LED-& LASER PRINTERS!**

**Paper & Print Setting:** See printercompatibility list on the backside

**1-PAPER-SYSTEM  
FOR STANDARD CMYK  
LED- & LASER PRINTERS**

#### ▶ TRANSFER APPLICATION

FOREVER MUG, **colored**  
(dish washer proof)

FOREVER MUG, **white**  
(dish washer proof)

**140°C (284 F), 180 sec.,  
high pressure**

#### ▶ TRANSFER APPLICATION

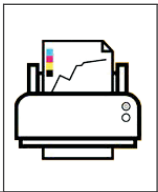
##### BEFORE YOU START...

1. **Preheat** your mug press!
2. Use the silicone pad of your mug press of perfect heat distribution!

- ▶ Place the print on the **mug** and fix it with **heat resistant tape**.
- ▶ Place your mug into the **mug press**.
- ▶ Set the temperature of your mug press on 140°C (284 F), high pressure and press for 180 seconds.
- ▶ Let the mug cool down and peel off the **FOREVER Multi-Trans**.

#### ▶ TIP

If you see a light shadow of the white toner on your mug, you can easily remove it with our hard-surface cleaner.



## PRINTER COMPATIBILITY LIST

BRAND	MODEL	PRINTER SETTINGS	
<b>CANON</b>	all CLC	HEAVY PAPER	
	CP 660	UNSUITABLE	
	IRC 2880	HEAVY PAPER 1	
	C1	HEAVY PAPER 2	
<b>DEVELOP</b>	QC 2235+	CARTON 1	
	QC 3101	CARTON 1	
	ineo 450+	CARTON 1	
	ineo 250+	CARTON 1	
<b>EPSON</b>	Laser C 8500	UNSUITABLE	
	Laser C 8600	UNSUITABLE	
	Aculaser C 1100	UNSUITABLE	
	Aculaser C1900S	LABEL	
<b>HP</b>	1500 L	HEAVY PAPER	
	2500 L	HEAVY PAPER	
	2550 L	TOUGH PAPER	
	3500 N	CARTON	
	4550	HEAVY PAPER	
	3550	CARTON	
	2600 N	UNSUITABLE	
	3600	CARTON	
<b>KYOCERA</b>	FS-C5020N	SPECIAL/HEAVY PAPER 1	
	KM-C2520	SPECIAL/HEAVY PAPER 1	
	KM-C2525E	SPECIAL/HEAVY PAPER 1	
	KM-C3225	SPECIAL/HEAVY PAPER 1	
	KM-C3232E	SPECIAL/HEAVY PAPER 1	
	KM-C4035E	SPECIAL/HEAVY PAPER 1	
<b>LEXMARK</b>	C912	HEAVY PAPER	
<b>MINOLTA</b>	MagiColor 2	TRANSPARENCY FOIL	
	Bizhub C250/252	CARTON 1	
	Bizhub C350/351	CARTON 1	
	Bizhub C450/451	CARTON 1	
	Bizhub ProC500	UNSUITABLE	
	CF 2002	CARTON 1	
	CF 3102	CARTON 1 or 2	
	QMS 2200	THICK PAPER	
	QMS 2300 DL	THICK STOCK	
	QMS 2350	THICK STOCK	
	MC 2400 W	LABEL	
	QMS 6100 DL	HEAVY PAPER	
	Bizhub C253	CARTON 1	
	Bizhub C203	CARTON 1	
	Bizhub C353	CARTON 1	
	<b>SHARP</b>	MX2300N	HEAVY PAPER

BRAND	MODEL	PRINTER SETTINGS	
<b>NASHUATEC</b>	DSC 328	TRANSPARENCY FOIL	
	MPC2000	THICK PAPER 1	
	MPC2500AD	THICK PAPER 1	
	MPC2500e	THICK PAPER 1	
	SPC 420DN	THICK 1	
	<b>OKI</b>	C 3100/3200	LABEL
		C 3100/3200	GLOSSY
		C 5200/5500	LABEL
C 5600-5900		LABEL 2	
8600-8800		LABEL 2	
C 5200/5400		LABEL	
C 5700		GLOSSY	
<b>OKI</b>	C 9300/9500	LABEL	
	C 9600	LABEL	
	C 9800	LABEL	
	<b>RICOH</b>	Aficio AP3800C	LABEL
		Aficio 2228C	TRANSPARENCY FOIL
		Aficio C 811	HEAT RESISTANT FOIL
		Aficio CS510E	THICK PAPER 3
Aficio DSC428		THICK PAPER	
AficioCL4000DN		HEAT RESISTANT FOIL	
<b>TALLY</b>	8004/81004	LABEL	
	8008	LABEL	
	8204	TRANSPARENCY FOIL	
	8006e	HEAVY PAPER	
<b>TOSHIBA</b>	eStudio 211c	THICK 2	
	eStudio 311c	THICK 2	
	eStudio2500c	THICK 2	
	eStudio3500c	THICK 2	
	eStudio3510c	THICK 2	
<b>UTAX</b>	CDC1526D	HEAVY PAPER	
<b>XANTE</b>	600	HEAVY PAPER	
	1200 PRO	HEAVY PAPER	
	ILUMINA	LABEL	
<b>XEROX</b>	DC 12	HEAVY PAPER	
	DC 3535	THIN PAPER	
	Workcenter 3535	LABEL	
	DC 50	HEAVY PAPER	
	M 24	THIN PAPER	
	Phaser 7750	THIN PAPER	
	DC 240/250	HEAVY PAPER 1	
	Phaser 7400	THIN PAPER	
	DC 1250	THICK PAPER	



**SILICONE-OIL** (fixing unit)